

INSTALLATION GUIDE

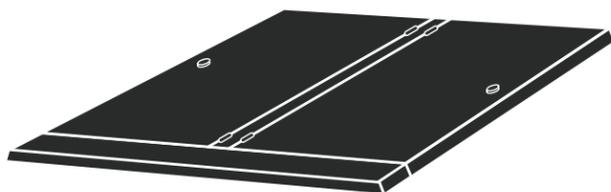
60 minutes
Normal Install Time

Keep an eye out for these icons:

! IMPORTANT!
Important installation information

★ Helpful Hints
Tips to assist installation

PARTS INCLUDED:



180 Cover



Cap Clamps (2)



Mounting Brackets (2)



Gas Springs (4)

TOOLS REQUIRED:



Ratchet Wrench



9/16" Socket



7/16" Socket



10mm Socket



1/8" Hex Key

PRE-INSTALLATION NOTES:

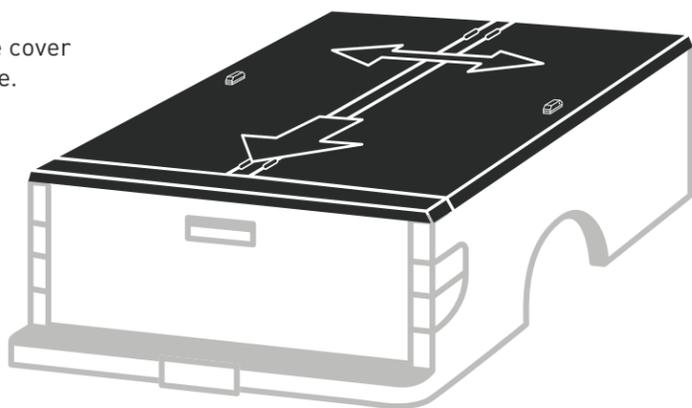
1. You'll need a second person to help with this installation.
2. If you have a 2016-up Tacoma, you should affix the included **rubber gasket** to your bulkhead prior to installing your cover. Refer to the **Bulkhead Prep Kit Installation Guide** for details.
3. If you are installing a **Cross Bin**, you should start prior to installing your cover. Refer to page 2 of the **Cross Bin Installation Guide** for details.

PREPARE THE CARGO BED & MOUNT THE COVER

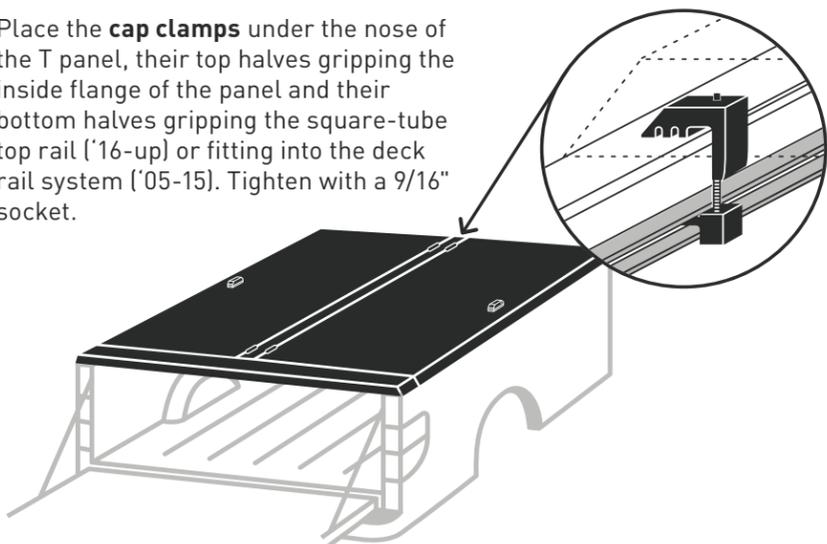
! If you have a 2016-up Tacoma, you should affix the included **rubber gasket** to your bulkhead prior to installing your cover. Refer to the **Bulkhead Prep Kit Installation Guide** for details.

1 Close the tailgate. Place the **cover** onto the cargo bed so that the weatherstrip along the rear angle is firmly compressed against the inside edge of the tailgate.

2 Center the cover side to side.



3 Place the **cap clamps** under the nose of the T panel, their top halves gripping the inside flange of the panel and their bottom halves gripping the square-tube top rail ('16-up) or fitting into the deck rail system ('05-15). Tighten with a 9/16" socket.



4 Verify that the cover remains centered side to side and its rear weatherstrip remains compressed against the tailgate.

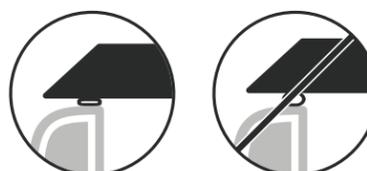
5 Use a 10mm socket to remove the factory bolt and washer that are on the cargo-bed wall directly below the hollow section of the driver-side end of the cover's T panel. Repeat on the passenger side.

6 Place a **mounting bracket** at each end of the T panel so that the bracket's top leg overlaps the inside flange of the panel and its slot aligns with the factory bolt hole.

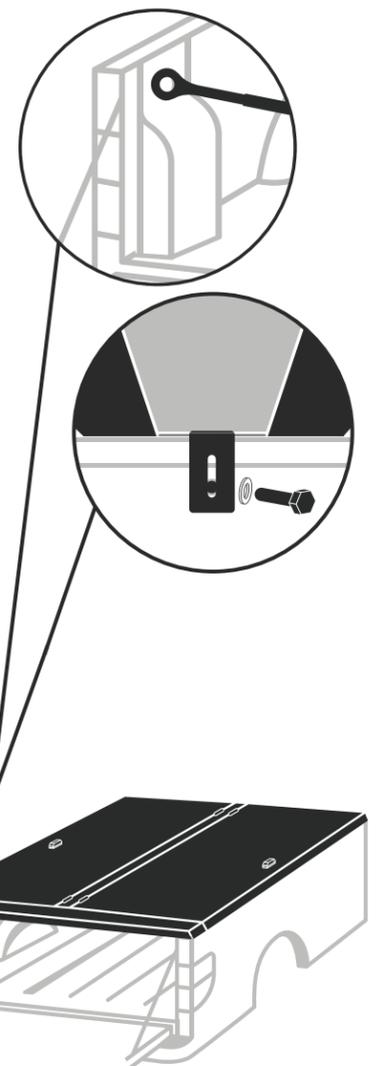
★ Peel the adhesive backing from the top leg of the brackets so they'll stay in place as you attach them.

7 Re-insert each bolt through its washer, through the bracket slot, and into the factory hole. Re-tighten.

! To get the weatherstrip compression necessary for its adhesive to cure and the cover to keep out the weather, have a second person press down on the cover while you're reinstalling the factory bolts.

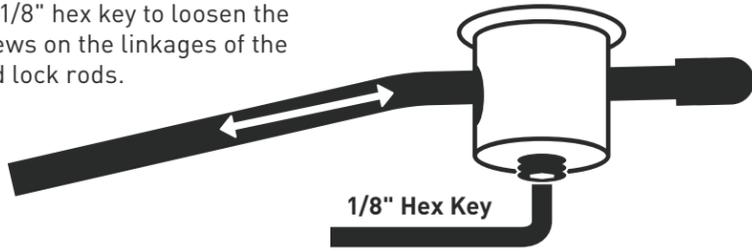


8 If you have a '05-15 Tacoma, you should affix the included **bulkhead weatherstrip** at this point. Refer to the **Bulkhead Prep Kit Installation Guide** for details.



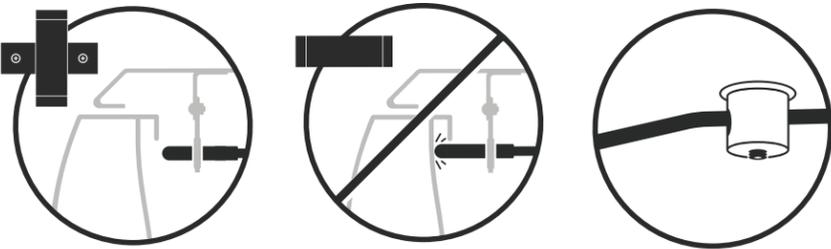
ADJUST THE LOCK RODS

9 Use an 1/8" hex key to loosen the set screws on the linkages of the forward lock rods.

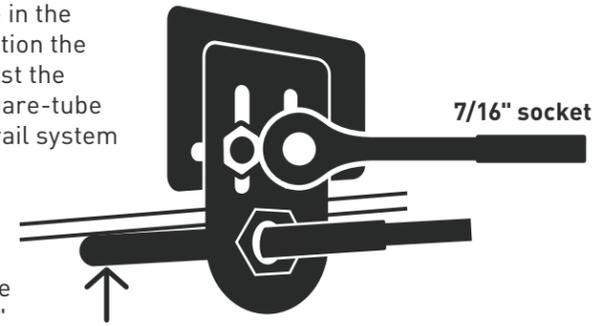


10 Adjust the length of the forward lock rods and retighten the set screws so that:

- A. with the lock handles in the open position, the rod tips clear the square-tube top rail or deck rail system,
- B. with the handle in the closed position, the rod tips do not strike the bulkhead, and
- C. the rods point downward.



11 With the lock handle in the closed position, position the lock rods tight against the underside of the square-tube top rail or the deck rail system so that they'll draw the panels down and compress the weatherstrip. Tighten the rod guide brackets with a 7/16" socket.



12 Repeat steps 9-11 for the rearward lock rods so that:

- A. with the lock handles in the open position, the rod tips clear the T-panel gutter,
- B. the rods point downward, and
- C. closing them draws the panels down & compresses the weatherstrip.

13 Double-check both panels to ensure they open, close, lock & seal correctly. If at any point the weatherstrip does not touch the bed rails, readjust the lock rods and mounting brackets as needed.

! To ensure the best weatherstrip adhesion, leave your cover and tailgate closed for 24 hours after you've made your final adjustments.

★ Operating the access panels is easiest when you press down as you open or close them.

ATTACH THE GAS SPRINGS

14 Attach the **gas springs** to the ball studs.

! To avoid premature failure of your gas springs, attach them barrel up, shaft down.

15 Leave the cover closed and locked for 24 hours to allow the weatherstrip adhesive, which is pressure-sensitive, to fully cure.

