

INSTALLATION GUIDE

AX-10

1 Hour
Normal Install Time

Keep an eye out for these icons:

IMPORTANT!
Important installation information

Helpful Hints
Tips to assist installation

PARTS INCLUDED:



Posts (2)



Pipe Sockets (2)



End Caps (2)



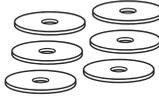
5/16" x 1" SS Button Head Bolts (6)



Crossbar



5/16" Foam Washers (14)



5/16" Fender Washers (6)



5/16" Plain Washers (6)



5/16" Nylon Lock Nuts (6)

PRE-INSTALLATION NOTE:

If you are installing an **HD Cab Guard**, you must mount it before mounting the Rear Rack. Refer to the **HD Cab Guard Installation Guide** for installation details.

TOOLS REQUIRED:



3/16" Hex Key



Ratchet Wrench



1/2" Socket



4" C-Clamp



Drill



5/16" Bit



Pipe Cutter

OR



Hacksaw

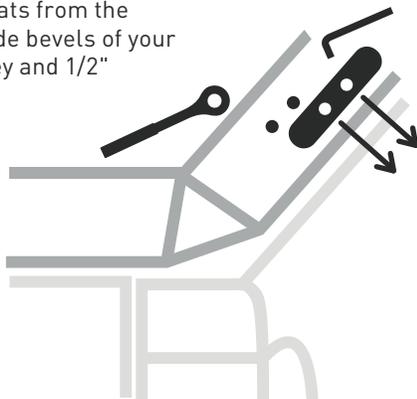
INSTRUCTIONS

1 Remove the rearmost cleats from the driver- and passenger-side bevels of your cover using a 3/16" hex key and 1/2" socket.

2 Place a **post** base plate onto the cover over the driver-side pair of open cleat holes. Align its trailing edge with the top of the rear bevel of the cover.

3 Clamp the base plate to the cover.

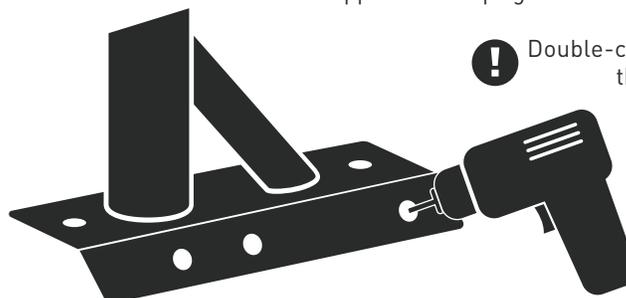
4 From under the cover, use the cleat holes as a template to drill up through the base plate with a 5/16" bit.



5 Note the locations of cover's studs and rod guide bracket as they relate to the location of the base plate.

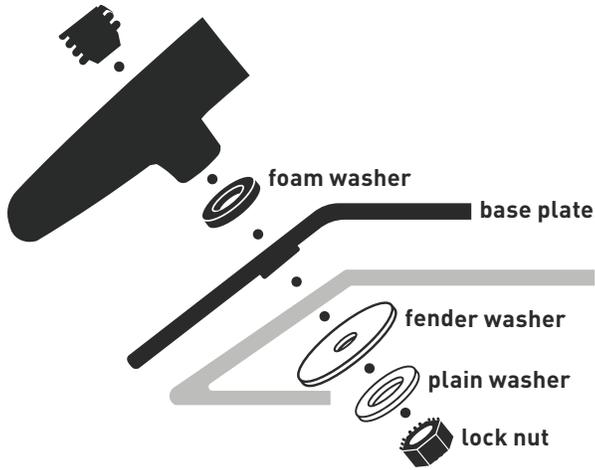
6 From outside the cover, drill three holes through the base plate (and its foam tape) into the cover:

- A. one opposite the cleat holes on the base plate's angled flange,
- B. one behind the upright on the horizontal flange, and
- C. one opposite the upright on the horizontal flange.



Double-check the underside of the cover to verify that nothing will obstruct the base-plate bolts or washers at these locations. Adjust the locations of the bolt holes if necessary.

7 Re-insert each cleat bolt through the cleat, a foam washer, the base plate, and into the cover, in that order. Put a fender washer, plain washer, and lock nut back onto each bolt end, but do not tighten them.



8 Unclamp the base plate.

9 Insert a bolt through each base-plate hole and into the cover. Put a fender washer, plain washer, and lock nut onto each bolt end.

10 Tighten all five lock nuts with a 1/2" socket and 3/16" hex key.

11 Repeat steps 2-10 on the passenger side.

12 If you also have an HD Cab Guard, use a pipe cutter or hacksaw to shorten the Rear-Rack posts so that a load placed on the Rear-Rack **crossbar** and the top of the HD Cab Guard frame tilts up slightly to clear the truck cab.

13 Place a **pipe socket** onto each post.

14 Insert a **cap** into each end of the crossbar.

15 Put the crossbar through both sockets. Center it side to side.

16 Tighten all four socket set screws with a 3/16" hex key.

