

## INSTALLATION GUIDE

AX-11

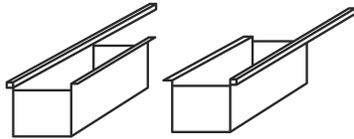
**20 minutes**  
Normal Install Time

**Keep an eye out for these icons:**

**IMPORTANT!**  
Important installation information

**Helpful Hints**  
Tips to assist installation

### PARTS INCLUDED:



Side Boxes (2)



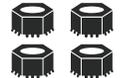
5/16" x 2-1/2"  
Button-Head Bolts (4)



5/16" Foam  
Washers (4)



5/16" Stainless  
Washers (8)



5/16" Lock  
Nuts (4)

### TOOLS REQUIRED:



4" C-Clamp



Drill



5/16" Bit



Ratchet  
Wrench



1/2"  
Socket



3/16" Hex  
Key

### PRE-INSTALLATION NOTE:

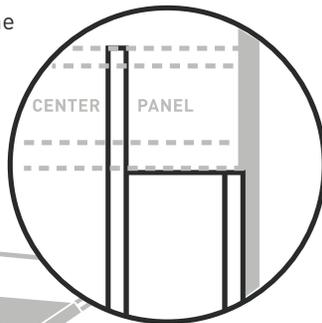
You must install your DiamondBack cover prior to installing the Side Boxes. Refer to the **DiamondBack HD/SE or 270 Installation Guide** for details.

## MOUNT THE FIRST BOX

**1** Remove both access panels of the cover by detaching their gas springs, tilting the panels past 90 degrees, and sliding them off their hinges.

**2** Set one **Side Box** under the cover so that:

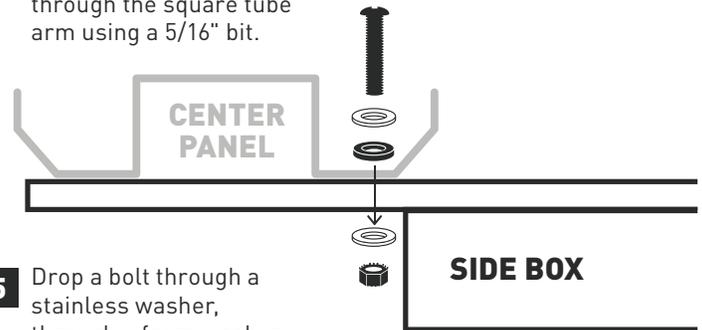
- its square tube arm is underneath the center panel,
- its support flange is on the bed rail, and
- its rear edge is tight against the center-panel gutter.



**3** Clamp the square tube arm in place.

**4** Drill down through the center-panel gutter closest to the side box and through the square tube arm using a 5/16" bit.

**★** Locate this hole as far toward the side box as possible.

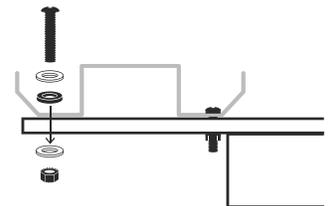


**5** Drop a bolt through a stainless washer, through a foam washer, and into the new hole.

**6** Put a stainless washer and lock nut onto the bolt end. Tighten the lock nut with a 1/2" socket and 3/16" hex key.

**!** Do not crush the square tube arm.

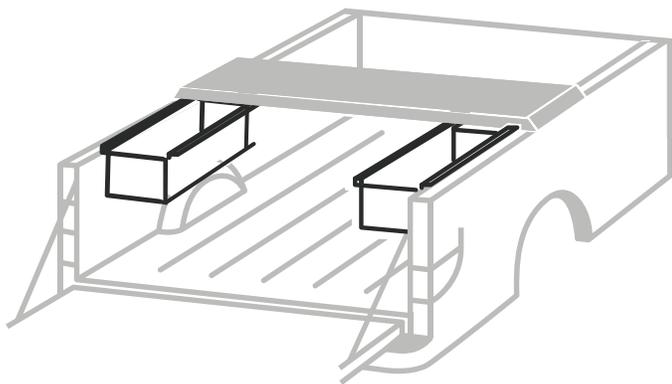
**7** If you plan to mount the second box on the opposite side of the truck, finish installing the first box by repeating steps 4-6 at the far end of its square tube arm, through the other center-panel gutter.



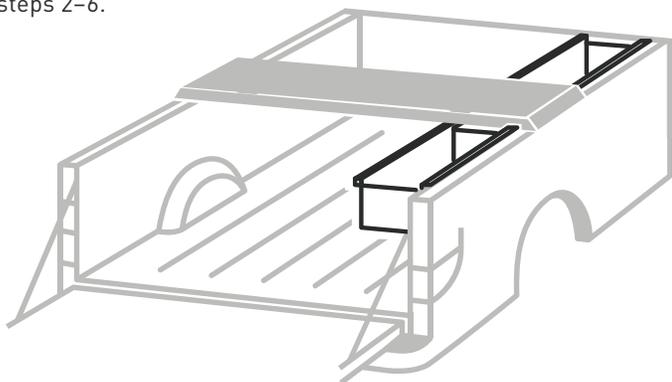
If you plan to mount the second box inline with the first, skip to step 9.

# MOUNT THE SECOND BOX

**8** To mount the second box on the opposite side of the truck, repeat steps 2-7, then skip to step 13.

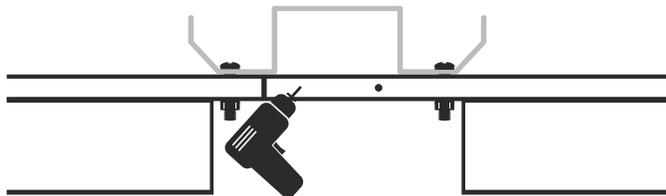


**9** To mount the second box inline with the first, repeat steps 2-6.



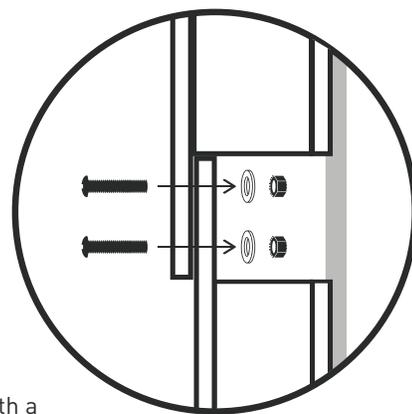
★ The boxes' square tube arms should pass by and align with each other under the center panel. (One box is slightly narrower than the other.)

**10** Drill two holes that travel through both arms using a 5/16" bit.

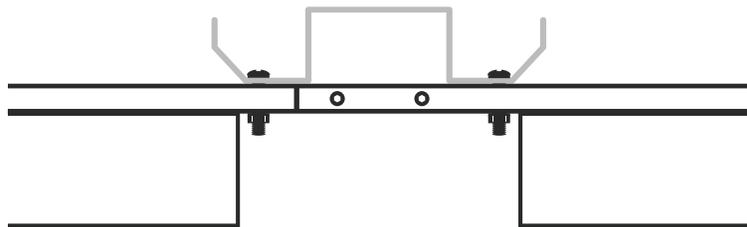


**11** Insert a bolt through each new hole.

! Point the bolt ends toward the bed rails.



**12** Put a plain washer and lock nut onto each bolt. Tighten each lock nut with a 1/2" socket and 3/16" hex key.



**13** Reattach the access panels of the cover by tilting them past 90 degrees, fully mating their hinges, and reattaching their gas springs.

! To avoid hinge damage, make absolutely sure the hinges are fully mated before bringing a panel back into the closed

