

BULKHEAD PREP KIT

2024+ Ford Ranger

DiamondBackCovers.com / 800 935 4002

INSTALLATION GUIDE

BH-11



Keep an eye out for these icons:





PARTS INCLUDED:







Sealing Blocks x 2



Shims x 6 for SE/270 Covers x2 for 180 Cover



Foam Tape Rolls x 2

TOOLS REQUIRED:



Rubbing Alcohol



Clean, Lint-Free Cloth



Non-Marring Pry Tool



Scissors

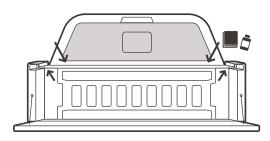
PRE-INSTALLATION NOTE:

To ensure the weatherstrip and sealing mount tape adhere properly, make sure the temperature of the cleaned surface is at least 50°F and will remain so for at least a day.



INSTRUCTIONS - WEATHERSTRIP

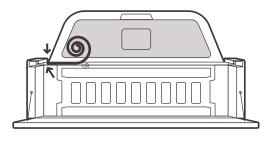
At the bulkhead, clean the top of the bulkhead and empty space underneath the bed rails thoroughly with a clean, lint-free cloth using rubbing alcohol. Allow to dry.



- The cleaned areas should be both dry and absolutely free of dirt, oil, or any other contaminants prior to affixing the weatherstrip.
- 2 Affix the weatherstrip to the top of the bulkhead so it's:
 - a. Tight against the interior edges of the bed rail caps at both ends, and
 - b. The adhesive is covering each hole on the top of the bulkhead.

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Starting on the driver's side, slowly remove the adhesive release liner and affix the weatherstrip to the top of the bulkhead, pressing down firmly as you go.



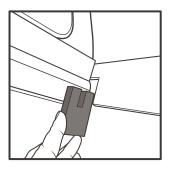
- Press down firmly with your thumb on the weatherstrip along its entire length.
- Never stretch the weatherstripping when applying, as it will cause the adhesive to fail.

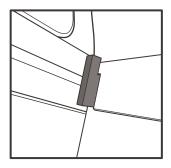


If there's a bed liner on the bulkhead, go ahead and affix the weatherstrip to it, but make sure to align the weatherstrip to the actual, painted metal bulkhead underneath.

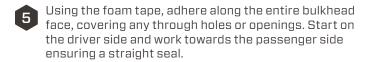
INSTRUCTIONS - FOAM SEALS & SHIMS

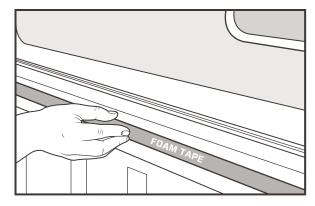
Place one of the sealing blocks into the area at the bulkhead underneath the bed rail as shown. Repeat on opposite side.



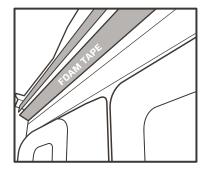


NOTE: If you have a plastic bedliner, you will proceed to step 7.





6 Repeat on the face angled downward.

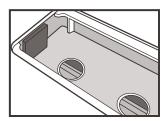


- Locate the bed rail cap access plates on the top of the cap. You will be removing the center plate for SE/270s and the tail plate for 180s.
- Slightly pry up on the center section with a non-marring pry tool and remove the plate.

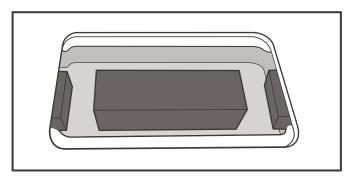


- You will be locating the shims in your care box. For the SE/270, you will be placing 3 shims per side. For the 180, you will place 1 shim per side. (180 Orientation shown in Step 11).
- Start by placing a shim in the pocket and sliding it under the bed rail cap towards the cab side. Repeat this for the tailgate side sliding a shim under the bed rail cap.

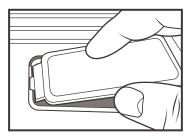




Now take the 3rd shim and place it in the center of the pocket



Replace the plate by sliding the longer tab under the bed rail above a shim and flexing the plate slightly to engage the other tab under the bed rail.



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This will be slightly humped as the shim will compress under the clamp.

After you install your cover, leave it closed and locked for 24hrs to allow the weatherstrip, which is pressureactivated, to fully cure.