



**DIAMONDBACK**

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**CLEATS**

# INSTALLATION GUIDE

AX-13

**20 minutes**  
Normal install time

Keep an eye out for these icons:

**IMPORTANT!**  
Important installation information

**Helpful Hints**  
Tips to assist installation

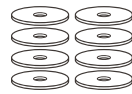
## PARTS INCLUDED:



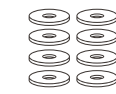
Anchor Cleats (4)



5/16" x 2" Button Head Bolts (8)



5/16" Fender Washers (8)



5/16" Flat Washers (8)



5/16" Lock Nuts (8)



5/16" Foam Washers (8)

## TOOLS REQUIRED:



Tape Measure



Marker



Drill



5/16" Bit



Ratchet Wrench



1/2" Socket



3/16" Hex Key

## PRE-INSTALLATION NOTE:

Before drilling, check the underside of the cover to confirm that your bolt ends will not strike any hardware or structural members of the cover. Adjust the intended locations of your cleats accordingly.

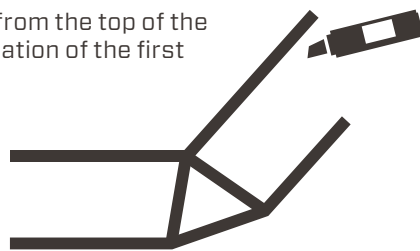
## INSTRUCTIONS

**1** Remove the cab or tail panel & place it on a table or other flat surface.

★ Installing the cleats is easiest if you let the sides of the panel hang over the table to allow access to its underside for drilling & bolting.

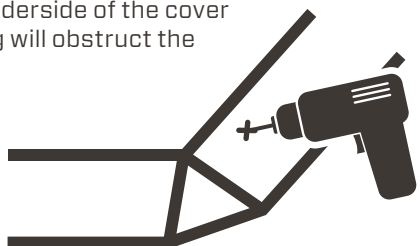
**2** Measure 3/4" down from the top of the bevel to mark the location of the first cleat bolt hole.

★ You can mount your tie-down cleats anywhere along the bevel of the cab and tail panels, but they are strongest and usually most useful if you place them within 12" of a corner.



**3** Double-check the underside of the cover to verify that nothing will obstruct the bolt at this location.

**4** Drill the mark using a 5/16" bit.



**5** Insert a bolt through the **cleat**, through a foam washer, and into the newly drilled hole.

**6** Put a fender washer, flat washer, and lock nut, in that order, onto the bolt. Finger-tighten the lock nut.

**7** Pivot the cleat so it sits parallel with the bevel edge.

**8** Drill the second bolt hole using the cleat itself as a template.

**9** Tighten the lock nuts with a 1/2" socket and 3/16" hex key until the base of the cleat begins to conform to the cover's surface and the fender washer conforms to the cover's interior profile.

